MODEL C02-2600

Calender used for:

- Transfer printing
- Direct inks reactivation
- Thermosetting heatsetting

1. CHARACTERISTICS OF HEATING CYLINDER:

1.1. Diameter : 200 mm (7,87"). 1.2. Width : 2.600 mm (102,36").

1.3. Working width: 2.400 mm (94,49").

2. HEATING SYSTEM AND TEMPERATURE CONTROL:

- 2.1. The cylinder is heated by one resistor (heating element) in a vacuum sealed oil bath, in complete absence of air and pressure. MONTI ANTONIO S.p.A system.
- 2.2. The temperature of the cylinder is set by a touch screen and is regulated by an electronic card. The temperature control is equipped with temperature alarm system and a limitation system of maximum temperature (230 °C).

3. TENSION CONTROLS:

- 3.1. Tension control for material to be printed:
 - Entry: axial unwinding with manual brake with and fabric brake.
 - Exit: tangential winding on felt.
- 3.2. Tension control for printing paper:
 - Entry: axial unwinding with disk brake with pneumatic adjustment.
 - Exit: motorized winding with pneumatic device for motion transmission.
- 3.3. Tension control for protection paper:
 - Entry: axial unwinding disk brake with pneumatic adjustment.
 - Exit: motorized winding with pneumatic device for motion transmission.

4. OTHER DEVICES INTO MACHINE:

- 4.1. NOMEX felt with pneumatic tension adjustment system and felt-centring device by means of electromechanical sensor.
- 4.2. Incorporated system of felt protection in case of black out and/or compressed air lack.
- 4.3. Meter-counter, with alarm to predetermine the length of production runs.
- 4.4. General management of the machine, including temperature control by adjustable PLC for the memorization of production data.
- 4.5. Front touch-screen keyboard for production data access and programming.

5. ROLLS DIAMETER MACHINE WITHOUT OPTIONS:

- Fabric roll diameter in entry 300 mm (11,81").
- Fabric roll diameter in exit 300 mm (11,81").
- Printing paper roll diameter in entry 250 mm (9,84") Larger diameters on request.
- Printing paper roll diameter in exit 250 mm (9,84") Larger diameters on request.
- Protection paper roll diameter in entry 250 mm (9,84").
- Protection paper roll diameter in exit 250 mm (9,84").

6. TECHNICAL DATA:

- 6.1. Installed power: 16 kW
- 6.2. Average electric consumption: 10,8 kW/h

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- 6.3. Compressed air pressure: 6-8 bar 6.4. Mechanic speed: 0.1 1.7 m/min
- 6.5. Overall dimensions: width 3.930 mm (154,72"). length 1.460 mm (57,5"). height 1.805 mm (71,1").
- 6.6. Net weight: 2.390 kg
- 6.7. Machine produced according to CE rules
- 6.8. Customs tariff: 84 51 80 30

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